

Thank you for purchasing Rokuhan products. Please read carefully before use and use correctly.

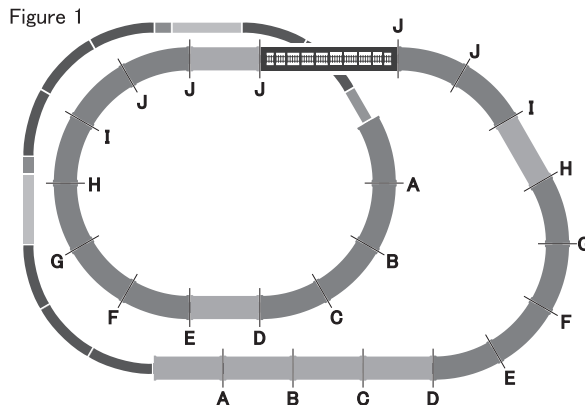
**CAUTION**

- For best results, connect and disconnect the track on a flat surface. To avoid damage to joiners and rail, do not twist or use excessive force and large angles when assembling your track.
- Check your track is connected correctly before running your train. Each rail joint should be flush no bumps. If a rail joint is not flush, the train could derail and cause damage to your train and your track.
- Remove dirt from the rail with a rail cleaner before use. Dirty track is evident in jerky movement of your train and headlights that flicker. The power can not reach the engine if track and wheels are dirty.
- Do not store in a high-temperature/humidity area or away from source of heat. Also be careful with chemicals such as thinner to avoid deformation plastic.

### 1. Parts list

1)	2)	3)	4)	10)	1) Straight track 110mm (With feeder)..... 2 pcs
5)	6)	7)			2) Straight track 55mm (With feeder)..... 1 pc
8)					3) Straight track 25mm ..... 2 pcs
					4) Curved track R195mm 30° ..... 8 pcs
					5) Viaduct single straight 110mm (With track) ..... 7 pcs
					6) Viaduct single curve R195mm 30° (With track)..... 16 pcs
					7) Iron bridge single (Red) (With track)..... 1 pc
					8) Gradient pier ..... 20 pcs
					9) Pier ..... 3 pcs
					10) Re-Railer ..... 1 pc
					11) Instruction manual ..... 1 pc

### 2. Guideline to assemble



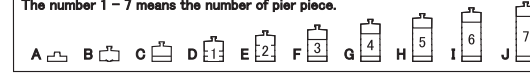
Refer to the symbols in figure 1 to connect rails and viaducts

**Symbol list**

	Straight track 110mm (With feeder)
	Straight track 55mm (With feeder)
	Straight track 25mm
	Curved track R195mm 30deg
	Viaduct single straight 110mm (With track)
	Viaduct single curve R195mm 30deg (With track)
	Iron bridge single (Red) (With track)

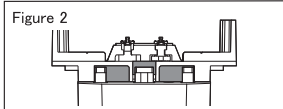
#### Location of piers

Place the pier at the specified alphabet location. The number 1 - 7 means the number of pier piece.

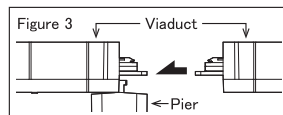


### 3. How to assemble the piers and feeder cables to the viaduct

#### 3-1 How to assemble the pier and the viaducts

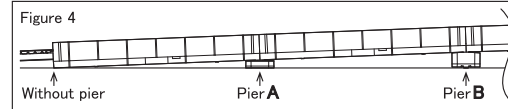


Set top of the pier at side of the viaduct as the fig.2.



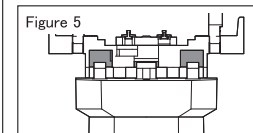
Set the another viaduct correctly as the fig.3.

※Put little glue at joint area if you feel loosen.

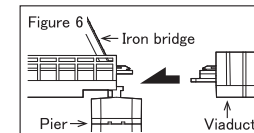


Set suitable pier parts as the fig.4 to make smooth slope angle.

#### 3-2 How to assemble the pier, the iron bridge and the viaduct

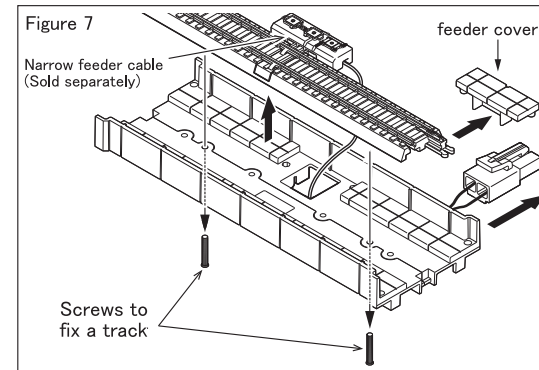


Set top of the pier at side of the iron bridge as the fig.5.



Set the viaduct correctly as the fig.6.

#### 3-3 How to set the narrow feeder cable with viaduct track.



Remove the straight track from the viaduct by unscrew.  
Remove the feeder cover from the viaduct.  
Remove the slit cover from the straight track and set the feeder cable plug at slit position. Set the straight track on the viaduct by screw.

※Make screw softly avoid screw loosen.

### 4. Trouble and repair

- The user is responsible for any trouble, accident, or injury caused by misuse, disassembling, or modification to this product. Rokuhan will not repair a product which has been opened, taken apart, or modified.
- Specification and appearance of our products are subject to change without prior notice.
- Contact Rokuhan customer service if you have any query.