

## Flexible track 330mm Instruction manual

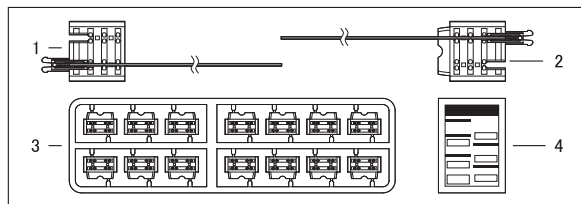
※ Nipper for plastic, nipper for metal and metal file are required to assemble.

Thank you for purchasing this Rokuhan product.  
Please read this instruction manual and the package carefully before use.

### 1. Caution

- Excessive bending will cause breakage of track and trains cannot run on it.
- Assemble Flexible track with care to avoid injury by nipper or file. Remove plastic bag, plastic pieces, and metal pieces immediately to avoid any injury.
- ※ Read the cautions on the package.

### 2. Parts List

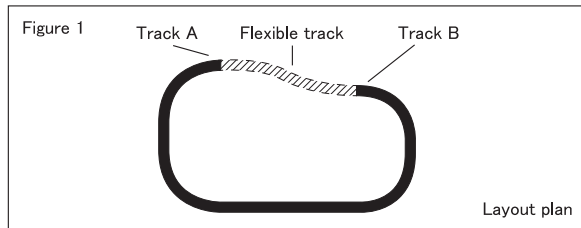


- |                                  |  |
|----------------------------------|--|
| 1. Track section with female end | ▪▪▪ 1 pc                                 |
| 2. Track section with male end   | ▪▪▪ 1 pc                                 |
| 3. Track roadbed                 | ▪▪▪ 3 sheet<br>(42 pcs + 2 pcs as spare) |
| 4. Instruction manual            | ▪▪▪ 1 sheet                              |

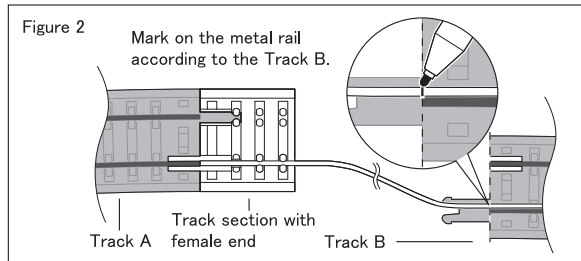
### 3. Assembly of Flexible track

Rokuhan Flexible track is the track which can be shaped to any curve. To set Flexible track in your layout as the Figure 1, refer the following steps.

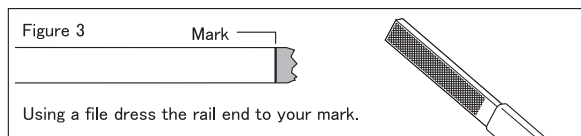
- ※ Remove flash from the track roadbed pieces for best performance.
- ※ Excessive bending will cause breakage of track and trains will not run on it.



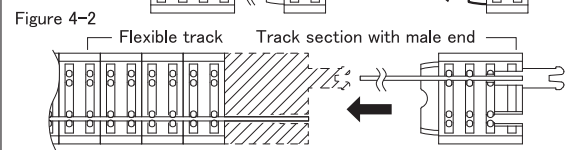
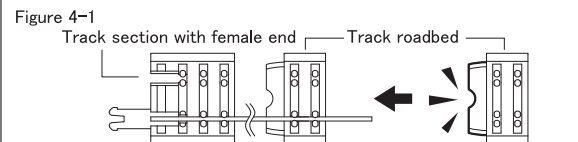
1. Connect Track section with female socket to Track A. Make curve and mark where you cut on the side of Track B. (Figure 2)



2. Disconnect Flexible track from Track A to cut the metal rail.
3. Cut the metal rail slightly longer than the mark by a nipper. Dress the end to length using the metal file. (Figure 3)

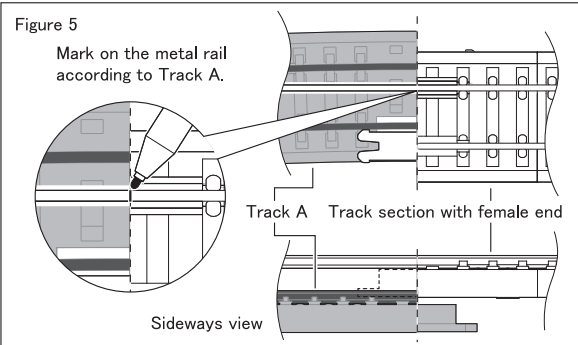


4. Insert track roadbed pieces onto the metal rail of Track section with female end. Be careful with the orientation of the roadbed pieces. (Figure 4-1)
5. Insert Track section with male end as the last piece. (Figure 4-2)
- ※ The extra length of metal rail in the Track section with male end will be cut later.



- Make a space for inserting Track section with male end.  
※ If the length of metal rail is not enough when you bend Flexible track, remove track roadbed pieces to adjust.

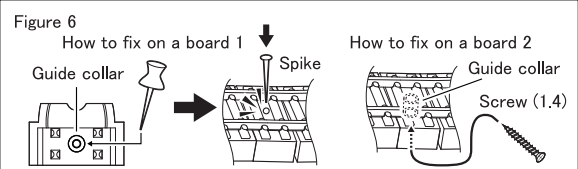
6. Connect Track section with male end to Track B. Put Track section with female socket on Track A and mark where you want to cut the metal rail as shown in Figure 5.



7. To cut the extra metal rail, disconnect Track section with male end from Track B.
8. Cut the metal rail slightly longer than the mark by a nipper. Dress the end length using metal file. (Figure 3)
9. Bend the Flexible track and make curve before connecting to Track A and Track B.

### 4. Fix Flexible track on a base

Fix the track on a base with a small spike or screw using guide collar. (Figure 6)



### 5. Trouble and repair

- The user is responsible for any trouble, accident, or injury caused by misuse or modification to this product.
- Specification and appearance of our products are subject to change without prior notification.
- Contact the following Rokuhan customer service if you have any query.

**ROKUHAN JAPAN** 7-27, NUMAWADA, TOCHIGI-CITY, 328-0042, JAPAN.  
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